

Woodman Apache Vertical Form-Fill-Seal Bagmaker.

LEGENDARY RELIABILITY WITH 21ST CENTURY DESIGN.

The Woodman Apache bagmaker provides outstanding ease of use, speed, and package size flexibility to the non-snack food industries: candy, nuts, crackers, cookies, cereals, and granular products.

Woodman bagmakers are known for their value, performance, dependability, and durability. We used non-proprietary, top-tier, “off-the-shelf” Allen-Bradley control components in a full servo design to lower your cost of ownership.

The cost-saving Flex-Mount welded tubular steel frame is designed to support weighers, augers and volumetric fillers, reducing the need for mezzanines. The low machine height provides greater installation flexibility.

FAST, FOOL-PROOF SETUP WITH SELF-POSITIONING SEAM SEAL

The seam seal bar is self-positioning and sets up in seconds. This eliminates operator error and reduces changeover time and film waste.

MAXIMUM ACCESS WITH OPEN FRAME AND SWING-AWAY ELECTRICAL CABINET

The electrical cabinet swings away from the frame to allow total access to the machine interior from either side, improving sanitation and reducing maintenance downtime.

LEGENDARY DURABILITY WITH SERVO MOTION SYSTEMS

Servo-actuated jaw sealing system is heavy duty for longer service life and higher sealing pressure. Maintenance-free bearings and guides are all dust-tight and long-wearing.

EASY OPERATION WITH INSIGHT® TOUCHSCREEN HMI

The industry-leading Insight® color graphic touchscreen HMI is intuitive and features recipe-based programming that reduces operator error and ensures consistent performance regardless of shift or operator skill. Enhanced diagnostics are standard.

INCREASED UPTIME WITH EASY FILM LACING AND HIGH-CAPACITY FILM ROLL

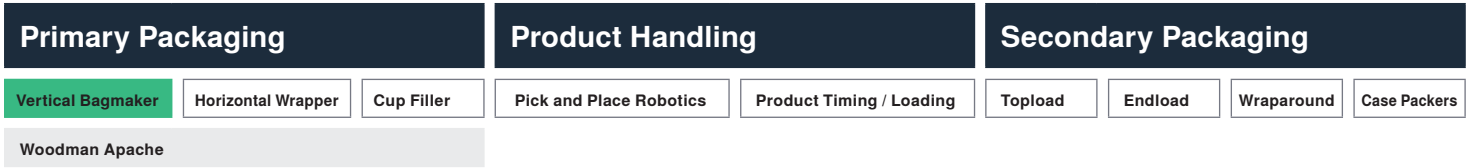
Dancer bars raise to create a straight-line film path, reducing changeover time. Extra-large film roll capacity and an optional film rack provide extended run time.

Your benefits

- ▣ Speeds up to 120 bpm
- ▣ Strong, low-profile Flex-Mount frame
- ▣ Easy-to-use Insight® touchscreen HMI
- ▣ Open design for maximum access
- ▣ Easy 10-minute changeovers



Packaging Line Structure.



Standard Features

- Intermittent motion profile
- Open-design tubular steel Flex-Mount frame
- Servo motor-controlled film pull belts
- Powered film unwind
- Swing-away hinged electrical cabinet
- Insight® color graphic touchscreen HMI
- Comprehensive performance reporting, diagnostics and troubleshooting
- Raiseable dancer bars for easy film lacing
- High-capacity web handling (25" roll)
- Self-positioning seam seal bar
- Automatic program setup
- Instant program changeover
- Allen-Bradley machine control components
- Quick-change former assembly
- Electronic registration control
- Full safety guarding and interlocks
- Ancillary device isolated interface strip
- 110-volt convenience outlet and data port
- Maintenance-free bearings, bushings and guides

Optional Features

- Direct-to-frame filling system support
- Stainless steel water-wash IP54 frame
- Special end-seal configurations
- Six-channel temp control with auto-tuning capacity
- Flat-bottom bag system
- Gusset tuckers
- Quick-change jaws
- Hole-punch jaws
- Perforated bag strip
- Wavy knife
- Notcher
- Promotional strip
- Cereal mods
- Automatic film tracking
- Low film alarm
- Vacuum film splice assist
- Vacuum film advance
- Integrated code-date imprinters, mounts and controls
- Programmable nitrogen flush
- Ethernet connectivity
- Auxiliary film rack

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Technical Specifications

Performance	min.	max.
Production Speed	10 bpm	120 bpm
Bag Size Range	min.	max.
Width *	63 mm (2.50")	350 mm (13.75")
Length	76 mm (3.00")	559 mm (22.00")

* Optional minimum of 54 mm (2.12") available at extra charge

Film Roll Dimensions

Film Core Inside Diameter	76 mm (3.00")
Max Film Roll Outside Diameter	635 mm (25.00")
Max Film Roll Weight	136 kg (300 lb)

Bag Appearance

Bag Styles	Pillow Pouch, Gusseted, Flat-Bottom
Bag Seal Type	Lap Seal, Fin Seal
End Seal Features, Optional	Hole Punch, Notcher

Operating Requirements

Power Supply	400 VAC / 480 VAC, 50/60 Hz
Air at 100 bpm	43 L/min (1.5 cfm) 4.8 bar (70 psi)
Air at Startup	708 L/min (25 cfm)
Environment	10-38°C (50-100°F) ambient < 90% non-condensing humidity

Construction

Welded tubular powder-coated steel frame. Clear polycarbonate guards.	
Shipping Weight, Skidded	1245 kg (2744 lb)

